

TECHNICAL DATASHEET

IMAC iMAC2 CONTROLLER

Integrated Monitoring and Control System

Description

The iMAC2 Controller forms part of the iMAC Integrated Monitoring and Control System, designed specifically for long line distributed monitoring and control in harsh hazardous areas such as mining and heavy industry.

The Controller uses a patented signalling system to communicate with modules connected to the iMAC fieldbus. This signalling technique utilises a robust combination of pulse width modulation and current loop techniques to provide reliable fail safe communications in the harshest of mining environments.

The iMAC system is IECEx Ex ia Group I certified allowing use in intrinsically safe applications. The controller must be installed in the safe area, the iMAC intrinsically safe Master Line Barrier (MLB) allows the fieldbus and certified iMAC I/O modules to be installed in hazardous areas.



A typical installation of an iMAC System comprises a Controller that drives a 2-wire or 3-wire iMAC fieldbus to which I/O modules are simply multi-drop connected, the fieldbus is terminated with an End of Line Module (iMAC EOL) which maintains the integrity of the communication line.

The iMAC2 Controller is backwards compatible with the original iMAC Controller (except for power supply current consumption, SIL metrics and larger enclosure depth). The iMAC2 controller adds an Ethernet port, long life battery backed real time clock and a SD memory card for data and event logging.

The Ethernet port supports Modbus TCP/IP protocol for PLC/SCADA integration, it also provides a webserver for configuration and diagnostic functions. The webserver allows iMAC system data to be viewed in real time using a web browser. In addition to live data, the iMAC2 Controller stores extensive, real timestamped, event and data logs on its SD Card. Event and data log information can be viewed dynamically and downloaded via the webserver, providing invaluable system status and maintenance information.

Key Features:

- Backwards compatibility with existing iMAC Installations
- Flexible monitoring and control using a large range of I/O iMAC module types
- Fault tolerant fieldbus with high electrical noise immunity
- Configurable RS232/RS422/RS485 serial communications port
- Ethernet TCP/IP RJ45 Communications Port
- Supports Modbus TCP/IP
- Web server for advanced fieldbus diagnostics and live system status
- Real time clock with NTP protocol support allowing accurate event and data logging
- SIL Rated Safety Control Relay Output for E/stop function
- Intrinsically Safe Monitoring and Control System

Typical Applications:

- **Emergency Stop Systems**
- Bulk material conveyors (E/stop, Pullkey monitoring, belt drift/wander, belt tear, blocked chute, sequencing and remote isolation controls)
- Mine wide gas monitoring systems (NERZ/ERZ systems, CH₄, CO, CO₂, O₂, H₂S, NO, and NO₂ monitoring)
- Longwall monitoring and control (E/stop, remote isolation controls)
- Coal preparation plant/washery monitoring
- Rail network traffic monitoring
- Any application that requires reliable monitoring and control of fieldbus I/O distributed over large distances. Up to 10km and beyond can be achieved, subject to system configuration and cable type.

Specifications			
Supply Voltage (+, -, E Term	inals)		
Voltage	24VDC (±20%)		
Power Consumption	< 15VA		
In Rush Current	2.6A for 175ms		
Operating Temperature	0 to +60°C		
Storage Temperature	-20 to +80°C		
L1 Fieldbus (L1+, L1- Termi	nals)		
Surge Protection	90V Lightning Arrestor		
Maximum Series Resistance	800Ω		
to EOL			
Minimum Shunt (Insulation)	1000Ω		
Resistance	300		
Minimum Baud Rate	1000 (dependant on cable type/length and module quantity/type/distribution)		
Maximum Baud Rate		module quantity/type/distribution)	
L2 Fieldbus (L2+, L2- Termin	10kV _{rms}		
Optically Isolated Minimum Baud Rate	300		
Maximum Baud Rate	1000		
	1000		
Switches & Selectors	Location	Function	
Type 16 Position Selector	Access via right side of enclosure	Application software (SLP) dependent	
4x DIP Switches	Access via right side of enclosure Access via right side of enclosure	Application software (SLP) dependent Application software (SLP) dependent	
Ethernet Reset Switch	Access via left side of enclosure	Reset IP settings to defaults	
	/1+ & SW1-, SW2+ & SW2-, SW3+ & SW3- 1		
Quantity	3 (Self Wetting)	Terrilliais)	
Sensing Voltage	12V (Nominal)		
Sensing Current	10mA (Nominal)		
Wiring	Twisted pair, <20m (per input)		
Function	Application software (SLP) dependant		
Optically Isolated	1kV		
Output Relay Contacts (CR,			
	1 x NO Control Relay (CR) Contact		
Contacts	1 x NO Auxiliary Relay (AR) Contact		
Ratings	10A, 250VAC, 30VDC (min 10mA, 5VDC)		
	t (COMMON, Rx/T-, Tx/T+, CTS/R-, RTS/R+	Terminals)	
Available Interfaces	RS232 / RS422-RS485 (Selectable)		
Supported Protocols	Modbus RTU Slave Protocol, Ampcontrol IP2/L1/L2 Maintenance Protocols		
Baud Rate	2400, 4800, 9600		
Optically Isolated	2.5kV		
Ethernet TCP/IP Port			
Interface	RJ45 10/100Mbps Auto Negotiation		
Standards	IEEE 802.3u, IEEE 802.3x		
	MODBUS TCP/IP (Port 502)		
Supported Protocols Cable Requirements	NTP (for time synchronisation)		
	Webserver (for configuration, data viewing		
	10BASE-T: UTP Category 3, 4, 5 cable (ma		
	100BASE-TX: UTP Category 5, 5E cable (n	naximum 100m)	
Real Time Clock			
Accuracy	±3 mins per year (typical)		
Battery Life	10 Years (typical)		
Battery Certification	Ex ia I IECEx TSA 11.0064X		
Mechanical	LO HARRIL ARRIVE ARROWS	1 / 1100 1 "	
Dimensions (mm)	Overall 155H x 155W x 155D with connector plugs (x 140D excluding connector plugs) Panel Mount Cut-Out 135H x 135W		
Weight	1.8 kg		
IP Rating	IP55 (when correctly panel mounted using supplied gasket)		
Item Numbers			
	CONTROLLER IMAC2 STD 24VDC		
171571			
171571 173552	CONTROLLER IMAC2 STD 24VDC CONTROLLER IMAC2 LNG 24VDC		
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